

FIG. 1

1: OPERATION MONITORING APPARATUS  
2: CONTROLLER  
3: CONTROL BUS  
5 4: PLANT

FIG. 2

10: COMMUNICATION STATION  
20: COMMUNICATION PATH  
10 101: TIME SLOT ASSIGNMENT SECTION  
102: STORAGE SECTION  
103: ASSIGNMENT INFORMATION  
104: TIME-DIVISION MULTIPLEX COMMUNICATION SECTION  
105: TIME-SYNCHRONOUS COMMUNICATION SECTION  
15 106: TIMER SECTION

FIG. 3

#1 TYPE OF COMMUNICATION SECTION  
#2 SET OF COMMUNICATION STATIONS  
20 103: ASSIGNMENT INFORMATION  
110: COMMUNICATION FRAME  
112 TIME SLOT  
111: COMMUNICATION CYCLE

FIG. 4

30: COMMUNICATION SECTION

301: DATA TRANSMISSION SECTION

302: DATA RECEPTION SECTION

5 303: ADDRESS FILE

304: GROUP ADDRESS

FIG. 5

20: COMMUNICATION PATH

10 40: COMMUNICATION SECTION

401: DATA TRANSMISSION SECTION

402a: RECEIVE BUFFER

402b: RECEIVE BUFFER

403: PACKET RECEPTION SECTION

15 404: TIMER SECTION

405: ADDRESS FILE

406: GROUP ADDRESS

407: RECEIVE BUFFER READING SECTION

420: COMMUNICATION PATH

20 430: PC

FIG. 6

50: COMMUNICATION SECTION

501: DATA TRANSMISSION SECTION

25 502: TIMER SECTION

503: DATA RECEPTION SECTION

FIG. 7

1A: COMMUNICATION STATION A

5 1B: COMMUNICATION STATION A

1C: COMMUNICATION STATION A

20: COMMUNICATION PATH

FIG. 8

10 510: NORMAL ACKNOWLEDGMENT

#1 PREDETERMINED TIME

520: RETRANSMISSION

#2 COMMUNICATION STATION A

#3 COMMUNICATION STATION C

15 #4 DATA PACKET 1

#5 DATA PACKET 2

#6 LOST

#7 TIME

#8 NORMAL ACKNOWLEDGMENT

20

FIG. 9

60: COMMUNICATION SECTION

601: DATA TRANSMISSION SECTION

602: DATA RECEPTION SECTION

25 603: STORAGE SECTION

604: SEQUENCE NUMBER

FIG. 10

#1 SEQUENCE NUMBER  
5 #2 TRANSMITTING STATION  
#3 RECEIVING STATION  
#4 NEGATIVE ACKNOWLEDGMENT PACKET

FIG. 11

10 #1 SEQUENCE NUMBER  
#2 TRANSMITTING STATION  
#3 RECEIVING STATION  
#4 DELIVERY ACKNOWLEDGMENT PACKET  
#5 ACKNOWLEDGMENT PACKET  
15

FIG. 12

70: COMMUNICATION SECTION  
701: TRANSMISSION REQUESTING SECTION  
702: HALT REQUESTING SECTION  
20 703: DATA TRANSMISSION SECTION  
704: DATA RECEPTION SECTION

FIG. 13

#1 DATA PACKET  
25 704: DATA RECEPTION SECTION

720a: RECEIVE BUFFER  
720b: RECEIVE BUFFER  
721: PACKET RECEPTION SECTION  
722: TIMER SECTION  
5 723: RECEIVE BUFFER READING SECTION

FIG. 14

20: COMMUNICATION PATH  
80: COMMUNICATION STATION  
10 420: COMMUNICATION PATH  
430: PC  
801a: TRANSMISSION QUEUE SECTION  
801b: TRANSMISSION QUEUE SECTION  
801c: TRANSMISSION QUEUE SECTION  
15 802a: RECEPTION QUEUE SECTION  
802b: RECEPTION QUEUE SECTION  
802c: RECEPTION QUEUE SECTION  
803: TRANSMISSION SECTION  
804: RECEPTION SECTION  
20 805: READING SECTION

FIG. 1

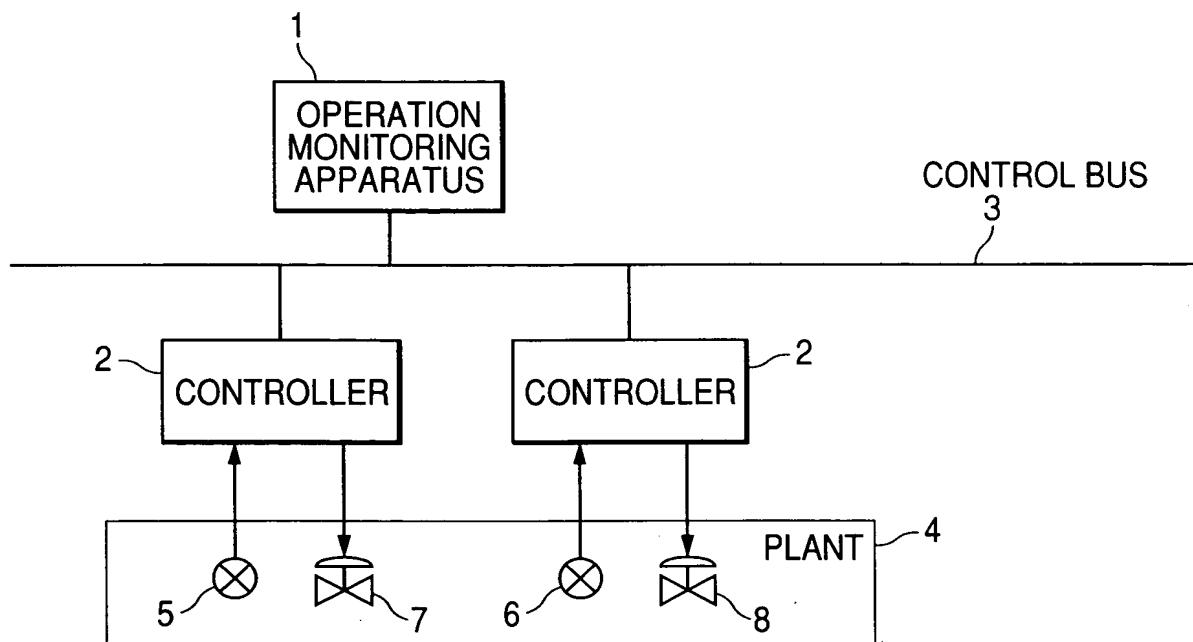


FIG. 2

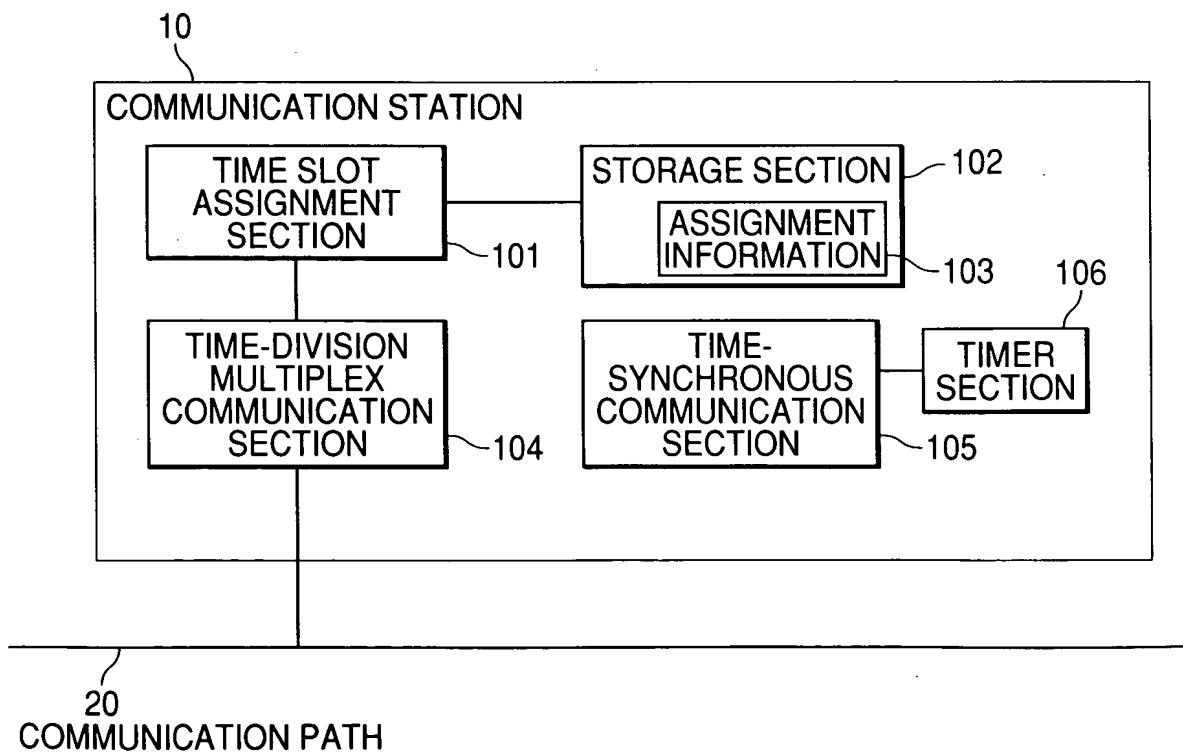


FIG. 3

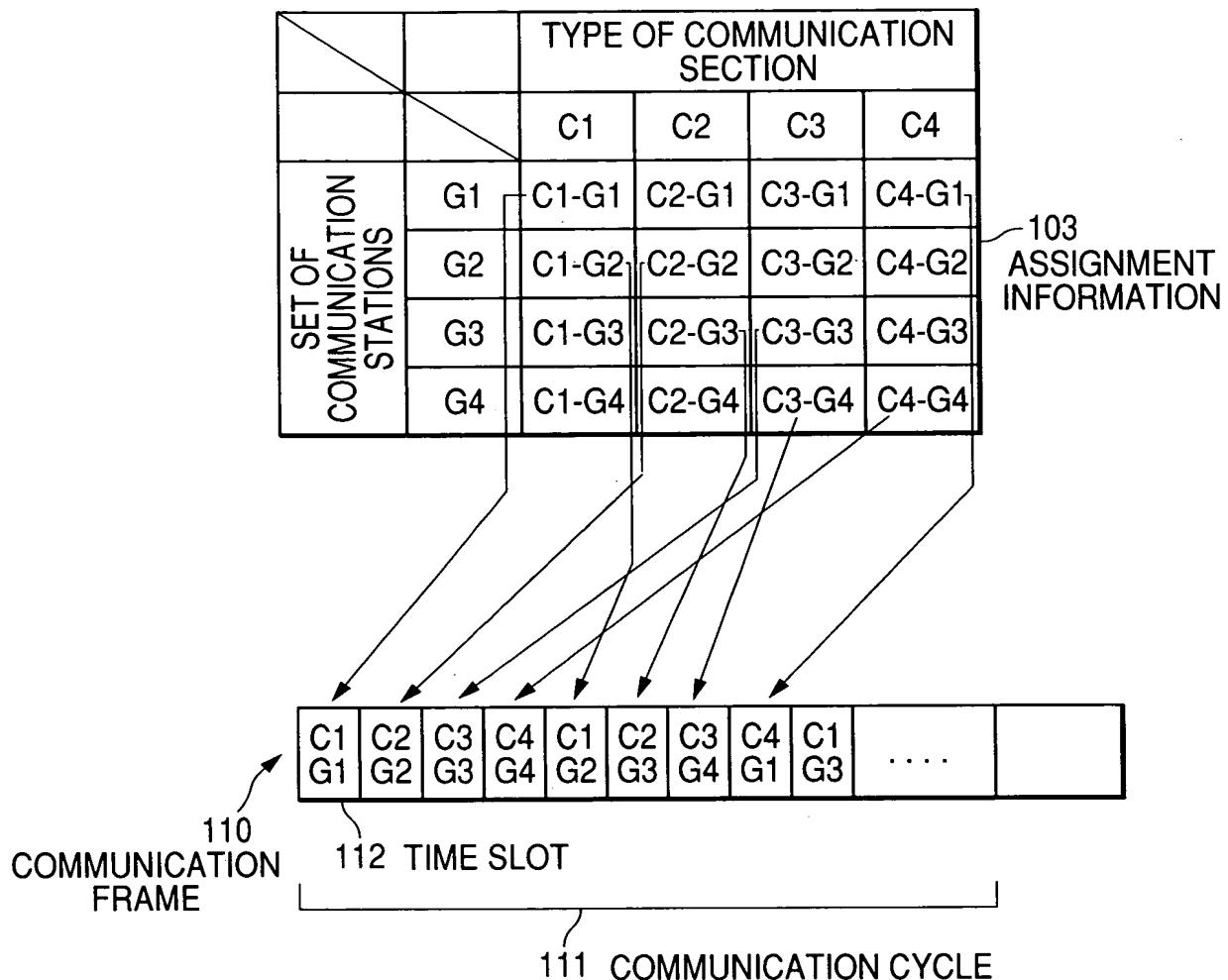


FIG. 4

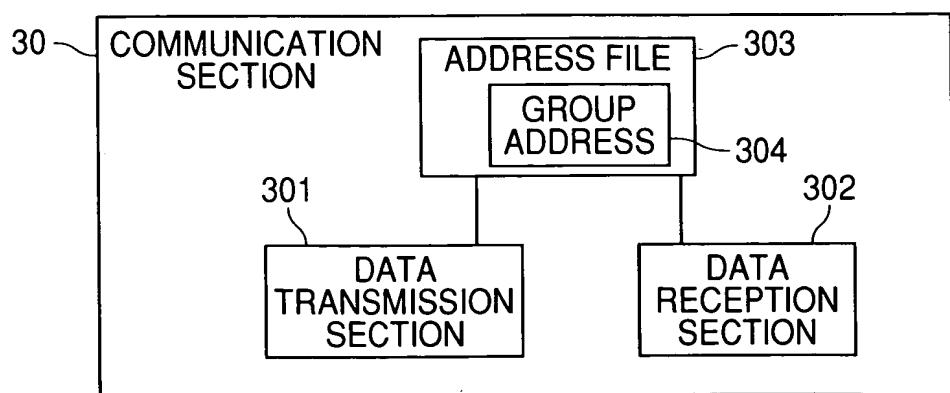


FIG. 5

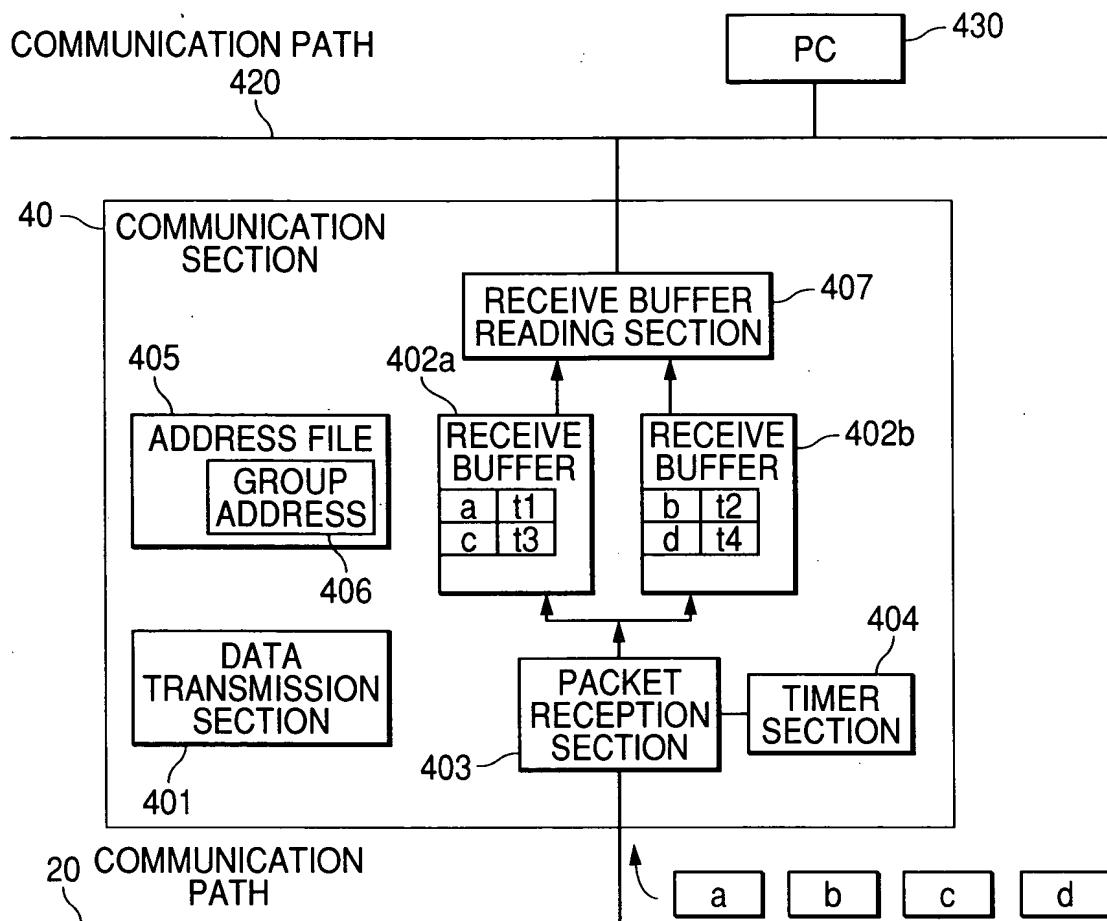


FIG. 6

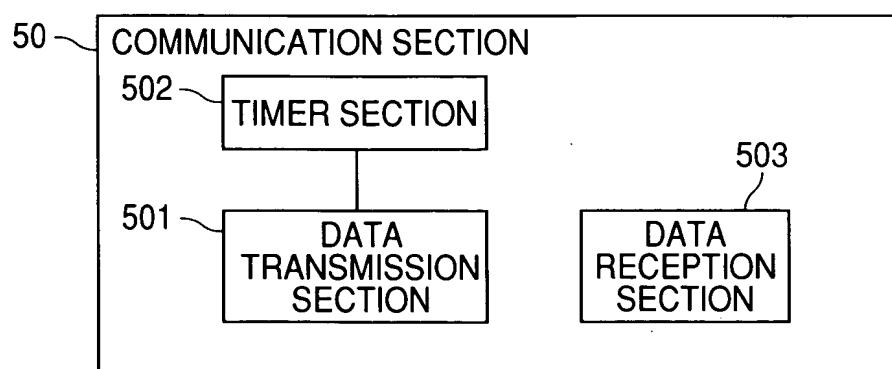
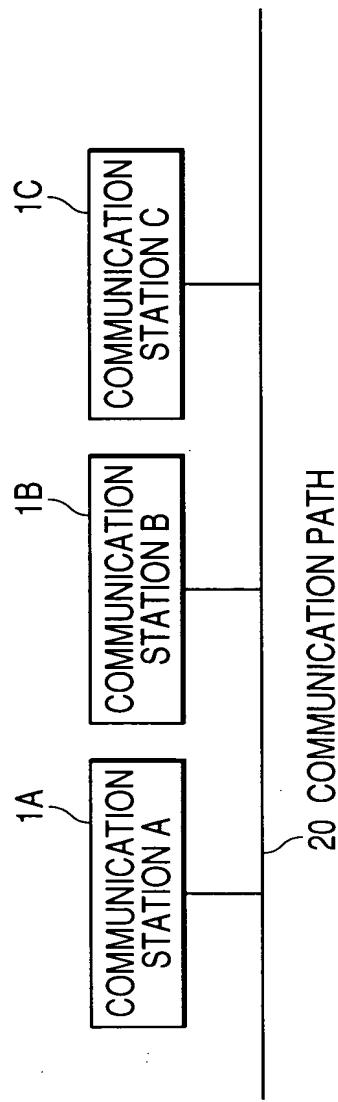


FIG. 7



1C

1B

1A

COMMUNICATION  
STATION C

COMMUNICATION  
STATION B

COMMUNICATION  
STATION A

FIG. 8

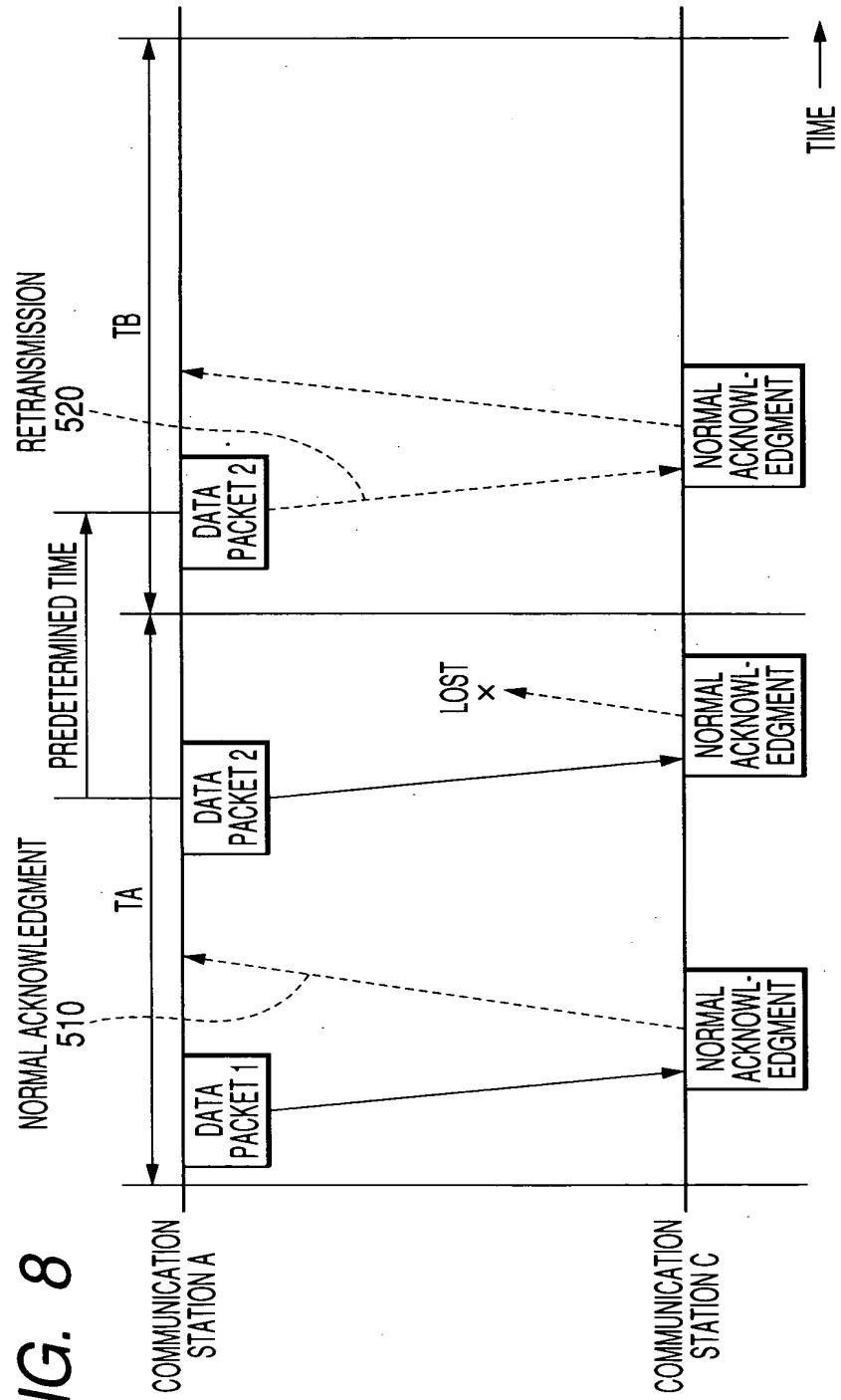


FIG. 9

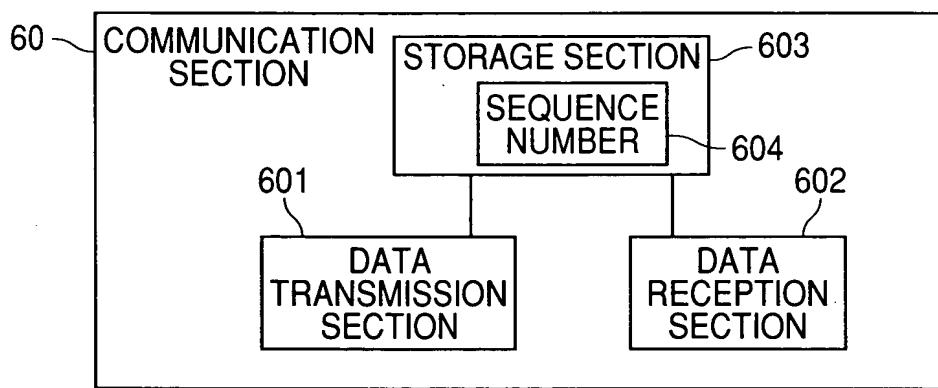


FIG. 10

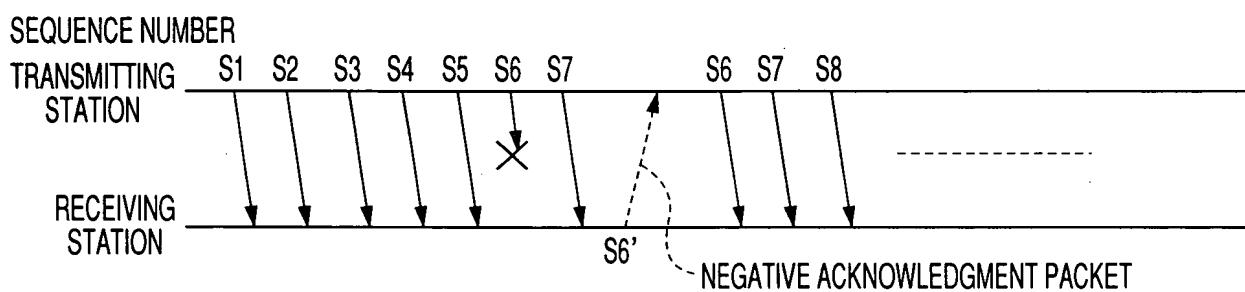


FIG. 11

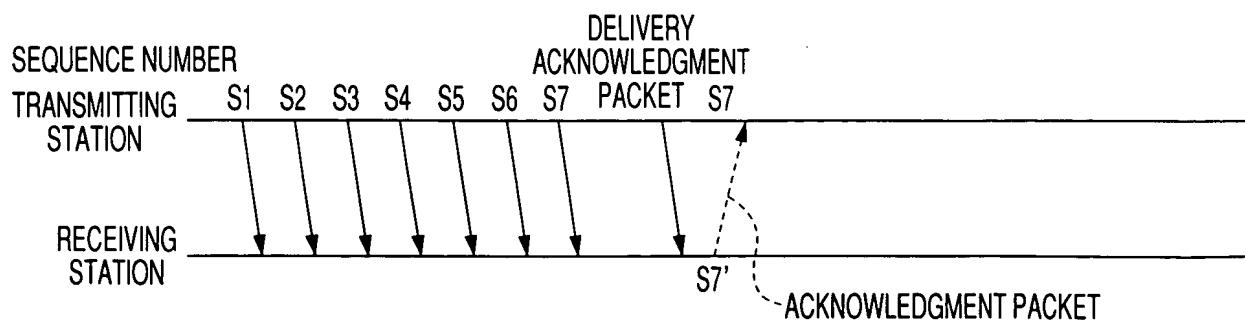


FIG. 12

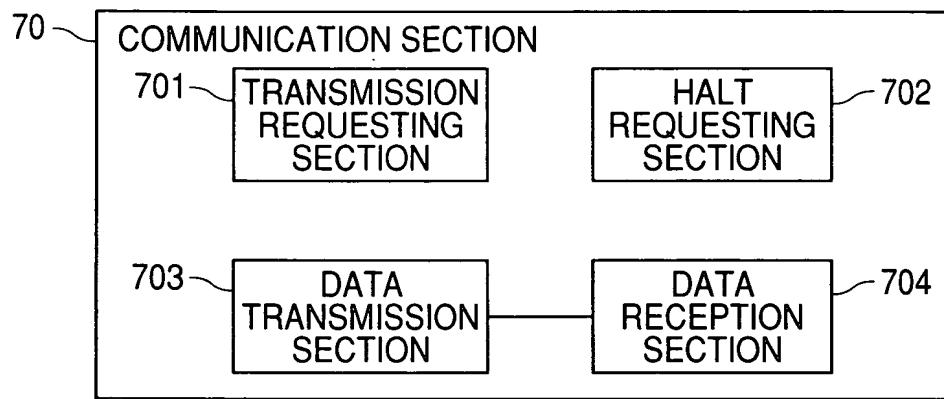


FIG. 13

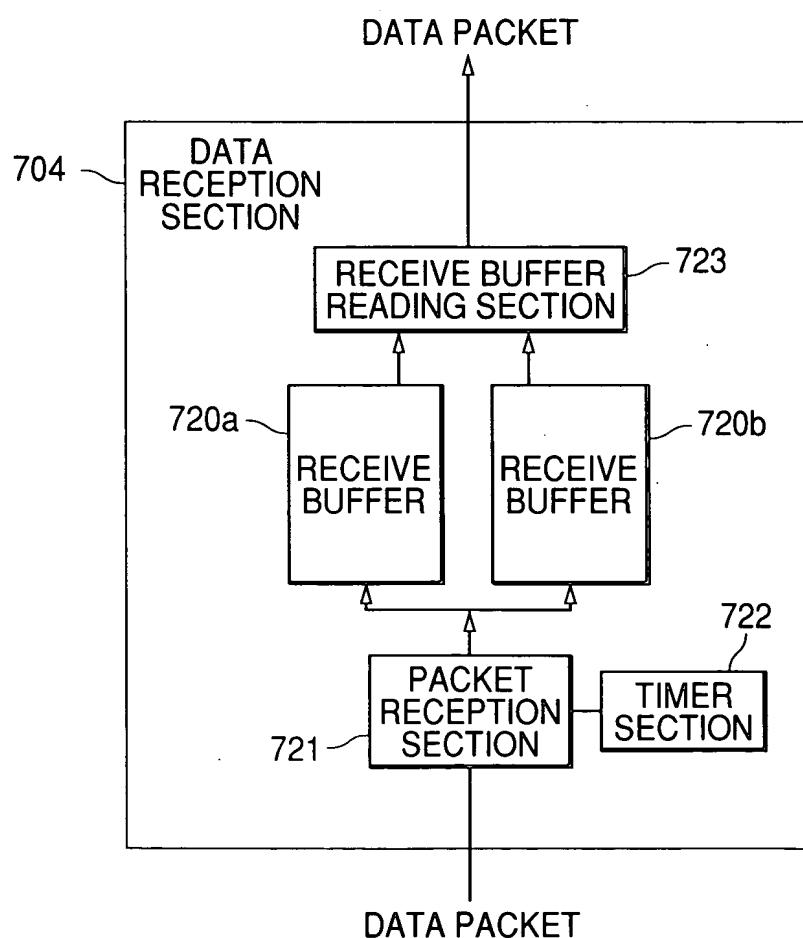


FIG. 14

